





## PARTS LIST

## MODEL NO. 916S / 916SV

CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
1-1	HS093	Hex. Head Screw	M12-1.75P*50L	4.00	
1-2	HN007	Hex. Nut	M12-1.75P	8.00	
2S	189001S	Stand Complete Assembly		1.00	
2-1	189001C1	Coolant Pan		1.00	
2-2	189001C2	Leg(Right)		1.00	
2-3	189001C3	Leg(Left)		1.00	
2-4	189001C4	Panel		1.00	
2-6	S204	Cross Hex. Head Screw	1/4"-20*3/4"L	8.00	
2-7	W005	Washer	1/4"x16xt1.5	16.00	
2-8	N003	Hex. Nut	1/4"-20	8.00	
2-9	S010	Hex. Head Screw	3/8"-16*1"L	8.00	
2-10	W013	Washer	3/8"x20xt2	16.00	
2-11	N005	Hex. Nut	3/8"-16	8.00	
2-12	HS050	Hex. Head Screw	M8-1.25Px40L	8.00	
2-13	W016	Washer	5/16"x23x2mm	16.00	
2-14	HN005	Hex. Nut	M8	8.00	
3	191106A	Filter		1.00	
4	HS033	Hex. Head Screw	M6-1.0Px15L	1.00	
5S	ET1924S	Control Box		1.00	
6S	MB240FS	Pump Set	1/8HP 115/230V 1PH/ 130MM	1.00	
6-1	181256	Coolant Tank		1.00	
6-2	189061	Hose	13x19-350mm	1.00	
6-3	103125-4	Coupler	PT1/2x3/8	1.00	
6-4	MB240	Pump	1/8HP/110V/220V/1PH	1.00	
6-5	W004	Washer	1/4"x19xt1.5mm	4.00	
6-6	S717	Cross Round Head Screw	1/4"-20*5/8"L	4.00	
6-7	103125-5	Hose Clamp	ϕ 19	1.00	
7	189036	Pivot Shaft		1.00	
8S	189065BS	Cylinder Assembly		1.00	
9	HCS07	C-Retainer	S18	1.00	
12	189025	Cylinder Upper Bracket		1.00	
13	W205	Spring Washer	5/16"-2.0t	3.00	
14	HS244	Hex. Head Cap Screw	M8-1.25Px30L	3.00	
15	HS064	Hex. Head Screw	M10-1.5Px50L	1.00	
16S	189037S	Length Stop Set		1.00	
16-2	HS422	Hex. Headless Screw	M6-1.0Px10L	1.00	
16-3	189037	Distance Set Rod		1.00	
16-4	196213	Plum Screw		1.00	

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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
16-5	W004	Spring Washer	1/4"x19xt1.5mm	1.00	
16-6	189038	Support Rod		1.00	
16-7	1966008	Distance Set Bracket		1.00	
16-8	HN006	Hex. Nut	M10-1.5P	1.00	
16-9	HS059	Hex. Head Screw	M10-1.5Px25L	1.00	
17S	1966002AS	Screw Set		1.00	
17-1S	189055S	Handwheel		1.00	
	189055	Handwheel		1.00	
	189055R	Knob		1.00	
	HS422	Hex. Headless Screw	M6-1.0P6x10L	1.00	
17-2	W029	Washer	7/16"x30xt3mm	1.00	
17-3	HK007	Key	5x5x15L	1.00	
17-4	1966002A	Acme Screw		1.00	
17-5S	181604S	Acme Nut Assembly		1.00	
	181604	Acme Nut		1.00	
	181605	Button		1.00	
	191206	Retainer		1.00	
	HF519	Cross Round Head Screw	M5-0.8Px10L	8.00	
	HW103	Spring Washer	ø5.1-1.3t	1.00	
17-6	181138B	Bracket		1.00	
17-7	181610	Pin		1.00	
24	HS059	Hex. Head Screw	M10-1.5Px25L	2.00	
24-1	HW106	Spring Washer	§ 10.2-3t	2.00	
25	198037	Prive Shaft Washer		2.00	
26	189013	Gap Ring		1.00	
26-2	189085B	Washer		2.00	
29	196228	Position Set Bracket		1.00	
30	W018	Washer	5/16"x23xt3mm	2.00	
31	HS046	Hex. Head Screw	M8-1.25Px20L	2.00	
32	189012	Rear Pivot Bracket		1.00	
33	191219	Bushing		1.00	
34	HW106	Spring Washer	§ 10.2-3t	2.00	
35	HS061	Hex. Head Screw	M10-1.5Px35L	2.00	
36	189002	Base		1.00	
37	HE501	Cross Tablet Head Screw	M5-0.8Px8L(Washer)	2.00	
38	189064	Degree-Meter		1.00	
39	HS430	Hex. Headless Screw	M8-1.25Px10L	1.00	
40	HN005	Hex. Nut	M8-1.25P	1.00	

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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
41	HS051	Hex. Head Screw	M8-1.25Px45L	1.00	
42	196208	Vise Jaw Bracket		1.00	
43	191209	Bushing		1.00	
44	HW023	Washer	ø10.5*ø21Xt2mm	1.00	
45	HS261	Hex. Head Screw	M10-1.5Px35L	1.00	
46	HW025	Washer	ø10.5*ø27Xt3mm	1.00	
47	189067	Fixed Bolt		1.00	
48	HS434	Hex. Headless Screw	M8-1.25Px30L	2.00	
49	HW025	Washer	ø10.5*ø27Xt3mm	1.00	
50	191210	Knob		1.00	
51	1966003	Vise Jaw Bracket(Rear)		1.00	
52	HS422	Hex. Headless Screw	M6-1.0Px10L	2.00	
53	1966004	Bushing		1.00	
54	HS261	Hex. Head Screw	M10-1.5Px35L	1.00	
55	N005	Hex. Nut	3/8"	1.00	
56	W014	Washer	3/8"x23xt2	1.00	
57	181115	Spring Handle Bracket		1.00	
58	181118	Spring Adjusting Rod		1.00	
59	181117-1	Spring		1.00	
60	S022	Hex. Head Screw	5/16"x3/4"L	1.00	
61	W016	Washer	5/16"x23xt2	1.00	
62	N007	Hex. Nut	5/16"-18	1.00	
63	HW023	Washer	ø10.5*ø21Xt2mm	1.00	
64	HW106	Spring Washer	§ 10.2-3t	1.00	
71	189034	Limit Switch Support		1.00	
71-1	HW004	Washer	ø6.5Xø18Xt1.5mm	2.00	
72	HS334	Hex. Head Screw	M6-1.0PX12L	2.00	
73	ET1617	Switch (For CE Only)		1.00	
74	HW002	Washer	ø4.3Xø9Xt0.8mm	2.00	
74-1	HN002	Hex. Nut	M4-0.7P	2.00	
75	HS513	Cross Round Head Screw	M4-0.7P*30L	2.00	
117	189035	Pivot Shaft		1.00	
133	HW004	Washer	ø6.5Xø13Xt1mm	4.00	
134	HW104	Spring Washer	M6	4.00	
200	189023J	Blade Guard (Front)		1.00	
201	196504	Saw Direction Label		1.00	
202	HT003	Bulton Head Screw	M6-1.0P*10L	2.00	
202	103127	Knob	M6-1.0Px10L	2.00	

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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
203	HW004	Washer	ø6.5Xø18Xt1.5mm	2.00	
204	HS243	Hex. Head Screw	M8-1.25Px25L	2.00	
205	HI105	Spring Washer	ø8.2-2.5t	2.00	
206	HW005	Washer	ø8.4*ø17Xt1.6mm	2.00	
207	1965015	Blade Adjustable Knob		2.00	
208	HW023	Washer	ø10.5*ø21Xt2mm	2.00	
209	189020	Arm (Left)		2.00	
209-1	189077	Label		2.00	
210	1965014	Gib		2.00	
211	C100	C-Retainer	§ 8	4.00	
212	CA6082RS	Bearing	608-2RS	10.00	
213	189018	Eccentric Guide		2.00	
214	189019	Eccentric Guide		2.00	
215	HS230	Hex. Head Screw	M6-1.0Px20L	4.00	
216	103120	Carbide Guide		4.00	
217	121061	Bearing Shaft		2.00	
218	HS421	Hex. Headless Screw	M6-1.0Px5L	4.00	
219	189015	Bearing Bracket (Left)		1.00	
220S	189081S	Valve Assembly		2.00	
220-1	189081	Valve		2.00	
220-2	189088	Hose	§ 6	2.00	
220-3	189083	Straight Connector		2.00	
220-4	189084	Press Board		2.00	
220-5	HW104	Spring Washer	§ 6.1*1.9	4.00	
220-6	HT016	Bulton Head Screw	M6-1.0P*12L	4.00	
220-7	103126-4	Hose Clamp	§ 12	2.00	
221	189014	Blade Adjustable (Rear)		1.00	
222S	189022S	Brush Assembly		1.00	
222-1	189022	Brush Support		1.00	
222-2	191334A	Brush		1.00	
222-3	HW004	Washer	ø6.5Xø18Xt1.5mm	2.00	
222-4	HN004	Hex. Nut	M6-1.0P	2.00	
222-5	HS037	Hex. Head Screw	M6-1.0Px35L	1.00	
223	HS032	Hex. Head Screw	M6-1.0Px10L	1.00	
223-1	HW004	Washer	ø6.5Xø18Xt1.5mm	1.00	
224	HF404	Round Head Screw	M6-1.0PX12L	2.00	
225	189021	Blade Guard II (Rear)		1.00	
226	HN004	Hex. Nut	M6-1.0P	2.00	

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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
230	189091	Micro Switch Bracket		1.00	
231	HT001	Round Head Screw	M5-0.8Px10L	4.00	
232	HS032	Hex. Head Screw	M6-1.0P*10L	2.00	
233	HW004	Washer	ø6.5Xø18Xt1.5mm	2.00	
290S	189072S	infrared Assembly		1.00	
290	189074	infrared Bracket		1.00	
291	189072	infrared		1.00	
292	HS558	Cross Round Head Screw	M5-0.8P*8L	3.00	
293	HW003	Washer	ø5.3*ø10Xt1mm	2.00	
294	HS558	Cross Round Head Screw	M5-0.8P*8L	2.00	
295	189073	infrared Bracket		1.00	
300	HS241	Hex. Head Screw	M8-1.25Px15L	4.00	
301	1965052	Knob		2.00	
302	103127	Knob	M6-1.0Px10L	2.00	
302-1	HW003	Washer	ø5.3*ø10Xt1mm	6.00	
302-2	HT001	Round Head Screw	M5-0.8Px10L	6.00	
303	189027	Blade Back Cover		1.00	
303	189027E	Blade Back Cover		1.00	
304	HW105	Spring Washer	ø8.2-2.5t	4.00	
305	HN005	Hex. Nut	M8-1.25P	4.00	
306	189026	Cover		1.00	
306	189026E	Cover		1.00	
306-1	189079	Songe Pad		2.00	
307	HS046	Hex. Head Screw	M8-1.25Px20L	1.00	
308	HW027	Washer	ø30Xø16Xt3mm	1.00	
309	CA6205	Bearing	6025	2.00	
310	189017	Idler Wheel		1.00	
311	187056	Shaft		1.00	
312	189033	Handle		1.00	
313	N005	Hex. Nut	3/8"	2.00	
314	189010	Body Frame		1.00	
314-1	HD602	Pipe Connector	PT1/2"	1.00	
314-2	189060	Net Tube	Ø18*24-190mm	1.00	
314-3	189087	Screw	M8-1.25P	1.00	
314-4	HN005	Hex. Nut	M8-1.25P	2.00	
314-5	189080	Filter		1.00	
314-6	HT001	Round Head Screw	M5-0.8Px10L	1.00	
315	189030	Cover		1.00	

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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
315-1	103127	Hex. Head Screw	M6-1.0Px10L	2.00	
316	189039	Scale		1.00	
316-1	HH001	Rivet	§ 2x5L	2.00	
317	HS278	Hex. Head Screw	M12-1.75P*20L	2.00	
318	1965011	Column		1.00	
319	HS432	Hex. Headless Screw	M8-1.25Px20L	4.00	
320	HS089	Hex. Head Screw	M12-1.75P*30L	1.00	
321	HW107	Spring Washer	ø12.2-3.6t	1.00	
322	198036	Drive Shaft Washer		1.00	
323	HK044	Key	7x7x30	1.00	
324	189063	Blade	25*0.9*2908*5/8Tmm	1.00	
325	189016	Drive Wheel	key Ø8MM	1.00	
326	HS258	Hex. Head Screw	M10-1.5Px20L	3.00	
327	HW106	Spring Washer	§ 10.2-3t	3.00	
328	19116S-3	Gear Box Assembly	1:30,,Ø22,key=5X5 FOR Pulley Cove	1.00	
328	19116S-1	Gear Box Assembly	1:30,,Ø22,key=7X7	1.00	
329	HN006	Hex. Nut	M10-1.5P	2.00	
330	189031	Shaft		1.00	
330-1	189032	Knob		1.00	
331	HN007	Hex. Nut	M12-1.75P	1.00	
332	HS266	Hex. Head Screw	M10-1.5Px60L	1.00	
333	105076	Shaft		1.00	
334	105050B	Motor Plate		1.00	
335	105079	Motor Bracket		2.00	
336	HW004	Washer	ø6.5Xø18Xt1.5mm	4.00	
337	HS034	Hex. Head Screw	M6-1.0Px20L	4.00	
338	M601	Motor	1KW) 110/220V 60HZ 23/11.5A POLE:4 P	1.00	
339	HK108	Key	7x7x35L	1.00	
339	HK108	Key	8x7x35L	1.00	
340	HW005	Washer	ø8.4*ø17Xt1.6mm	4.00	
341	HS045	Hex. Head Screw	M8-1.25Px15L	4.00	
342	HS032	Hex. Head Screw	M6-1.0Px10L	3.00	
343	HW016	Washer	ø6.5Xø18Xt1.5mm	3.00	
345S	189059JS	Motor Pulley Cover Assembly		1.00	
345-1	103127	Hex. Head Screw	M6-1.0Px10L	1.00	
345-2	HW004	Washer	ø6.5Xø18Xt1.5mm	1.00	
345-3	189086	Bracket		1.00	
345-4	HS228	Hex. Head Screw	M6-1.0Px10L	1.00	



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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
345	189059V	Pulley Cover		1.00	
345-1	189058V	Pulley Cover		1.00	
345-2	103127	Hex. Head Screw	M6-1.0Px10L	3.00	
345-3	1966018	Stopper		1.00	
345-4	HS812	Cross Tablet Head Screw	M5-0.8Px8L	2.00	
348	189029	Spindle Pulley	Ø22,key=5X5	1.00	
349	HS430	Hex. Headless Screw	M8-1.25Px10L	2.00	
350	189046	Belt	17-330(=A32)	1.00	
350	1965045	Belt	1422/V330/22x22	1.00	
351	1965050B	Motor Pulley	Ø24key=7X7	1.00	
351S	1965032S	Variable Speed Pulley Set		1.00	
351-1	1965032	Variable Speed Pulley	Ø24key=8X7	1.00	
351-2	1965033	Spindle Pulley	Ø22,key=7X7	1.00	
351-3	1965073	Speed Indicator Dial		1.00	
352	HS430	Hex. Headless Screw	M8-1.25Px10L	2.00	
352	HK093	Key	7x7x37L	1.00	
353	189040	Speed Indicator Dial		1.00	
354S	103127S	3 Way Valve Assembly		1.00	
354-1	103126-4	Hose Clamp	φ 12	3.00	
354-2	103127-6	Micro Control Block	PT1/4"x1/2"	1.00	
354-3	103127-6	Micro Control Block	PT1/4"x1/2"	1.00	
354-4	103125-5	Hose Clamp	φ 19	1.00	
354-5	103127-4	Net Tube	ID1/4"x2.2tx80cm	1.00	
354-6	105173	3 Way Valve		1.00	
354-7	103127-1	Straight Connector	PT1/4"x1/4"	1.00	
354-8	HS232	Hex. Head Screw	M6-1.0Px30L	2.00	
354-9	103127-3	Net Tube	ID1/4"x2.2tx143cm	1.00	
354-10	189062	Net Tube	ID1/4"x2.8tx32cm	1.00	
354-11	HI105	fixed support		2.00	
354-12	HS527	Cross Round Head Screw	M6*10L	2.00	
355	198051A	Blade Tension Handle		1.00	
355-1	198086	Knob		2.00	
356	CA51203	Bearing	51203	1.00	
357	189053	Tension Indication Ring		1.00	
358	198093	Spring Washer	φ ID16.3X φ 31.5X1.8t	10.00	
359	198026	Leadscrew		1.00	
359	187067	Leadscrew		1.00	
360	189050	Tension		1.00	

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CODE NO	PART NO	DESCRIPTION	SPECIFICATION	QTY	NOTE
360-1	189041	Tension Scale		1.00	
361	HS423	Hex. Headless Screw	M6-1.0Px15L	1.00	
362	189051	Anchor Block		1.00	
363	HN008	Hex. Nut	M16XP2	1.00	
364	121011	Washer		1.00	
365	HS242	Hex. Head Screw	M8-1.25PX20L	1.00	
366	189054	Screw		3.00	
367	HW106	Spring Washer	§ 10.2-3t	3.00	
368	HS066	Hex. Head Screw	M10-1.5Px60L	3.00	
369	189052	Press Board		2.00	
370	HW105	Spring Washer	ø8.2-2.5t	4.00	
371	HS240	Hex. Head Screw	M8-1.25Px10L	4.00	
372	HF024	Hex. Head Screw	M6-1.0Px12L	2.00	
373	W005	Washer	1/4"x16xt1.5	2.00	
374	189048	Control Box		1.00	
375	HS622	Flat Cross Head Screw	M6-1.0Px12L	2.00	
376	189047	Control Plate		1.00	
376	189047A	Control Plate		1.00	
377	HE501	Cross Tablet Head Screw	M5-0.8Px8L(Washer)	8.00	
380S	198150MS	Micro Switch Assembly		1.00	
380	198150M	Micro Switch Bracket		1.00	
381	ET-1615	Micro Switch		1.00	
382	HS513	Cross Round Head Screw	M4-0.7Px30L	2.00	
383	HW005	Washer	M5	2.00	
384	HS219	Hex. Head Screw	M5X15L	2.00	
386	198170	Scale		1.00	
387	187066	disconnection		1.00	